



## FEATURES

- 3" (76 mm) diameter pump with 2" (50 mm) outlet pipework
- Start/stop air connection and fitting
- Mobile all stainless steel construction stand with adjustable height to suit customers mixing bowl
- Flow control to adjust pump speed for different products
- Ergonomic power lift technology

# HOPPER TOPPER POWERLIFT

How do you fill your hoppers?

The Hopper Topper Powerlift transfer pump will help keep your production flowing smooth 24/7. With our gentle pumping technology, your product will be quickly transferred without sacrificing quality.

**BAKERY** ▶

**FOOD** ▶

## KEY BENEFITS

- Pump designed to simulate hand scooping (gentle on your product)
- Ergonomic power lift allows operator to change bowls with no lifting
- Optical product sensor allows you to maintain product level in hopper resulting in improved portion control and continuous production
- Versatility – fits most standard mixing bowls from 60 to 340 quarts
- Tool free disassembly for quick and easy clean-up

## SYSTEM OPTIONS

- Standard and extended depth versions available
- Automatic start /stop hopper level control sensor housed in a NEMA 4X control Box
- Infeed adapter and suction hose to draw from kettles
- Ball valve or flapper valve options for wide range of product consistencies and particulates
- Dual outlet pipework



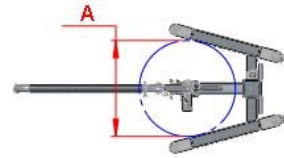


Photo Sensor monitors product level in the hopper and controls the pump



## Specifications

Specifications	Drawing	Power Lift Dimensions	Power Lift Extended Dimensions
Powerlift distance	-	30" (76 cm)	36" (91 cm)
Inside width	A	25" (63 cm)	32.4" (82 cm)
Distance between pump inlet and outlet (maximum bowl depth)	B	24.5" (62 cm)	34.2" (87 cm)
Maximum bowl clearance in UP position	C	43" (109 cm)	45.3" (115 cm)
Base frame height	D	6" (15 cm)	6.7" (17 cm)
Maximum bowl bottom-to-floor clearance	E	15" (38 cm)	11" (28 cm)
Maximum height in UP position (ceiling)	F	115" (292 cm)	127" (322 cm)
Pipe work reach	G	44" (112 cm)	44" (112 cm)
Maximum height to reach hopper	H	80" (203 cm)	86" (218 cm)



## Specifications



### SPEED

3 to 13 US gallons/min  
(11 to 49 L/min)



### PARTICLE SIZE

Up to 1" (25 mm) cubes, soft fruit or similar



### ELECTRICAL

Photo Sensor Only:  
110 or 220 VAC, Single Phase, 1 A, 50-60 Hz



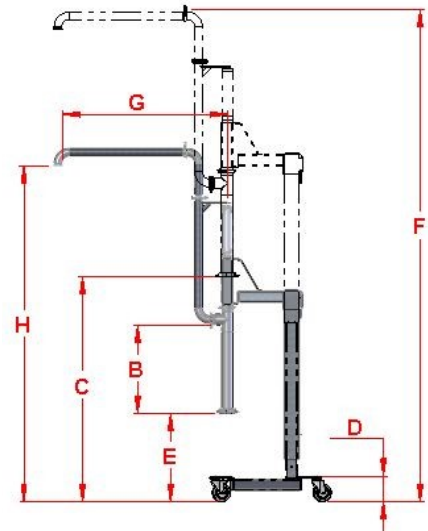
### AIR

4 CFM @ 80 psi  
(113 L/min @ 5.5 Bar)



### SHIPPING INFO

**Dimensions:** L x W x H  
53 x 38 x 20" (135 x 97 x 51 cm)  
**Weight:** 320 lbs (145 kg)



NOTE: Equipment quoted is designed to run at the quoted speed and is dependent on operator efficiency, skill, deposit size and product consistency.